

Purchase Order Receipt Listing

Friday, July 15, 2016 5:23:05 PM

All amounts are calculated in domestic currency.

All Vendors PO ID PO32945 All Receipt Dates All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name	VC-COP001	Thyssenkrupp Materials CA Ltd									
PO32945	1		M7075T6B1.500X1.5 f 00		7/20/2016	7/15/2016	12.0000	\$15.81	0.0000	0	\$189.68
CAD	No		7075 T6 BAR 1.500 f x 1.500 m135248		12.0000	PLOU01		\$189.68	0.0000	0	
	2		M7075T6B5.000X1.0 f 00		7/20/2016	7/15/2016	8.0000	\$36.29	0.0000	0	\$290.33
No			7075-T6 BAR 5.000" f X 1.000" m135248		8.0000	PLOU01		\$290.33	0.0000	0	
	3		74401-45		7/20/2016	7/15/2016	1.0000	\$0.00	0.0000	0	\$0.00
No			PROCUREMENT QUALITY CLAUSES m135248		1.0000	PLOU01		\$0.00	0.0000	0	

Total Received Quantity:
Total Qty to Inspect (PO U/M):
Total Reject Quantity:
Total Receipt Value:
Total Balance Due Quantity:

21.0000
0.0000
0.0000
\$480.00
0.0000

B I L L O F L A D I N G

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 159
 Ship Date 14Jul16 at 13:49 From PFW
 Probill
 Via vim delivery
 FOB CONCORD
 Frt PREPAID
 Route 0- 0 Manifest
 Vhcle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

Ship To: (1)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7
 Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-947213- 1 Your PO # 32945
 ALUMINUM PLATE 7075-T651

1.50" THICK X 1.5000" X 120.0000"

Heat Number 9346515 Tag No 550898

Quantity 1.25 SFT PCS 1 Wt LBS 28

MTR

2) Our Order PEC-947213- 2 Your PO # 32945

ALUMINUM PLATE 7075-T651

1.00" THICK X 5.0000" X 96.0000"

Heat Number 1550027038 Tag No 550899

Quantity 3.33 SFT PCS 1 Wt LBS 49

MTR

TOTAL:

Tags 2 PCS 2 LBS 77

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
 TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
 ** REFERENCED ON IT **

TOTAL 1 TUBE, 1 SKID GW. 120 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
 CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***
 ***** TEL. 800-926-2600 *****

Sp16-715.

Page: 1Continued

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
 ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

Chantal Loub

B I L L O F L A D I N G
Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 159
Ship Date 14Jul16 at 13:49 From PFW
Probill
Via vim delivery
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

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B I L L O F L A D I N G

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

***UNE SURCHARGE D'ENERGIE DE \$25.00
SERA AJOUTEE A CHAQUE COMMANDE.***

***POUR VOS BESOINS D'ACIER INOXYDABLE,
CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

B I L L O F L A D I N G

No: PEC 159

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 14Jul16 at 13:49 From PFW
Probill
Via vim delivery
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

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* WE STOCK STAINLESS STEEL *
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CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600

Page: 2 Last

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.




CERTIFIED TEST REPORT
Constellium Rolled Products
Ravenswood, LLC

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COPPER & BRASS SALES
1015 SAINT JEROME STREET
MISHAWAKA IN
46544
US

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COPPER & BRASS SALES
PO BOX 5116
SOUTHFIELD MI
48086
US

COPPER&BR		110412445	4075	INCLUSION		Serial:20160427-0110412445	Pg 1of2
CUSTOMER PURCHASE ORDER NO. & ITEM 5400291893				Constellium ORDER NO. 165245		CERTIFICATION "Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination." Constellium Rolled Products Ravenswood, LLC 859 Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA  Steve Good - Laboratory Manager	
ALLOY 7075	CLAD	TEMPER T651	GAUGE 1.50000 in 38.10 mm	WIDTH 61.02000 in 1,550 mm	LENGTH 120.08000 in 3,050 mm		
ITEM ORDERED SPEC PLATE, SAWED MILL FINISH							
CUSTOMER SPECIFICATION ASTM B209-14							
PART NUMBER ALFLR03210		B/L NUMBER 59957		DATE SHIPPED 04/27/2016			
WT. SHIPPED 5575.000 LB		NO. OF PIECES 000005		GOVT. CONTRACT NO.			

ALL LOTS ON THIS CERTIFICATION ALSO CONFORM TO THE FOLLOWING REQUIREMENTS:

AMS 4045K
AMS QQ-A-250/12A
Load Details

DAS
14
9-39
16/07/26

Package	Net Lbs	Kg	Lot	Piece	Serial	Parent Lot
1001255449	1,115.000	505.755	9346515	01		
1001255449	1,115.000	505.755	9346515	02		
1001255449	1,115.000	505.755	9346515	03		
1001255450	1,115.000	505.755	9346515	04		
1001255450	1,115.000	505.755	9346515	05		

Lot: 9346515

Tensile Test (US)

		Ultimate (KSI)		Yield (KSI)		Elongation (%)	
Direction	Tests	Min	Max	Min	Max	Min	Max
LT	02	81.6	82.1	71.7	71.8	13.5	13.5

Tensile Test (SI)

		Ultimate (N/MM2)		Yield (N/MM2)		Elongation (%)	
Direction	Tests	Min	Max	Min	Max	Min	Max
LT	02	563	566	494	495	13.5	13.5



CERTIFIED TEST REPORT
Constellium Rolled Products
Ravenswood, LLC

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COPPER & BRASS SALES
1015 SAINT JEROME STREET
MISHAWAKA IN
46544
US

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T
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COPPER & BRASS SALES

PO BOX 5116
SOUTHFIELD MI
48086
US

COPPER&BR		110412445		4075		INCLUSION		Serial:20160427-0110412445		Pg 2of2			
CUSTOMER PURCHASE ORDER NO. & ITEM 5400291893						Constellium ORDER NO. 165245							
ALLOY 7075	CLAD	TEMPER T651	GAUGE 1.50000 in 38.10 mm	WIDTH 61.02000 in 1,550 mm	LENGTH 120.08000 in 3,050 mm								
ITEM ORDERED SPEC PLATE, SAWED MILL FINISH						CERTIFICATION "Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination." Constellium Rolled Products Ravenswood, LLC 859 Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA  Steve Good - Laboratory Manager							
CUSTOMER SPECIFICATION ASTM B209-14													
PART NUMBER ALFLR03210			B/L NUMBER 59957		DATE SHIPPED 04/27/2016								
WT. SHIPPED 5575.000 LB		NO. OF PIECES 000005		GOVT. CONTRACT NO.									
Chemistry (Actual)													
	SI	FE	CU	MN	MG	CR	ZN	TI	ZR				
Core	0.06	0.14	1.52	0.03	2.51	0.19	5.67	0.02	0.00				
OTHERS-EACH: .05 MAX. OTHERS TOTAL: .15 MAX. AL REMAINDER													
All material contained in this lot was cast and manufactured in the USA													
<p>THIS TEST REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE LABORATORY OR AUTHORIZED QUALITY DELEGATE. THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE MAY BE PUNISHED AS A FELONY UNDER FEDERAL LAW.</p> <p>CHEMISTRY BY OES: ARKSPARK</p> <p>CHEMISTRIES REPORTED IN PERCENTAGE BY WEIGHT</p> <p>WHEN FRACTURE TOUGHNESS TEST REQUIRED, TESTED PER ASTM E399</p> <p>WHEN TENSILE TEST REQUIRED, TESTED PER ASTM E8; B557</p> <p>DUNS Number: 090570149; CAGE Code: 1YWL9</p> <p>Mercury is not a normal contaminant in aluminum alloys and neither mercury nor any of its compounds were utilized in the manufacture of our product.</p> <p>"END OF CERTIFICATION"</p>													
P-860-155D REVISED: 10 2014													

COPPER AND BRASS SALES**MATERIAL TYPE****ALUMINIUM ALLOYS****PRODUCT DESIGNATION****2014 2024 2224 2324 7050 7075 7150 7175 7475 ALUMEC 89 ALUMEC 99 QC-7****"WARNING"**

SMALL CHIPS,FINE TURNINGS AND DUST MAY IGNITE READILY.EXPLOSION POTENTIAL MAY BE PRESENT WHEN:DUST OR FINES ARE DISPERSED IN THE AIR; FINE, DUST OR MOLTEN ALUMINUM ARE IN CONTACT WITH CERTAIN METAL OXIDES; OR,CHIPS,FINES,DUST OR MOLTEN ALUMINUM ARE IN CONTACT WITH WATER OR MOISTURE.KEEP AWAY FROM IGNITION SOURCE.USE EXPLOSION-PROOF VENTILATION.KEEP MATERIAL DRY.

THIS PRODUCT CONTAINS BERYLLIUM AND COPPER.INHALING BERYLLIUM DUST OR FUMES MAY CAUSE CHRONIC BERYLLIUM DISEASE (CBD),A SERIOUS CHRONIC LUNG DISEASE IN SOME INDIVIDUALS.BERYLLIUM IS A CANCER HAZARD;OVER TIME CBD AND CANCER CAN BE FATAL,TARGET ORGAN IS PRIMARILY THE LUNG.INHALING LARGE AMOUNTS OF COPPER,MAGNESIUM OXIDE,MANGANESE OXIDE,AND ZINC OXIDE FUMES OR DUST MAY CAUSE METAL FUME FEVER WITH FLU-LIKE SYMPTOMS.CHRONIC OVEREXPOSURE TO COPPER MAY CAUSE THICKENING OF THE SKIN;AND SKIN,TEETH,AND HAIR DISCOLORATION.CHRONIC OVEREXPOSURE TO MANGANESE DUST CAN CAUSE CENTRAL NERVOUS SYSTEM DAMAGE,SCARRING OF THE LUNGS AND REPRODUCTIVE HARM IN MALES.TARGET ORGAN IS PRIMARILY THE LUNG,BUT REPEATED HIGH EXPOSURE CAN ALSO AFFECT THE LIVER.CHRONIC OVEREXPOSURE TO IRON OXIDE DUST/FUME MAY CAUSE LUNG SIDEROSIS.CHRONIC OVEREXPOSURE TO SILICON DUST CAN CAUSE CHRONIC BRONCHITIS.OVEREXPOSURE TO AMORPHOUS SILICA CAN CAUSE DRYING OF THE MUCOUS MEMBRANES OF THE EYES,NOSE,AND THROAT.

THIS PRODUCT ALSO CONTAINS NICKEL AND CHROMIUM COMPOUNDS.INHALATION OF NICKEL DUST OR FUME MAY RESULT IN INFLAMMATION OF THE RESPIRATORY TRACT AND CAUSE NASAL AND/OR LUNG CANCER.NICKEL HAS BEEN IDENTIFIED AS A POTENTIAL HUMAN CARCINOGEN.EXPOSURE TO CHROMIUM DUST OR FUMES MAY CAUSE METAL FUME FEVER WITH FLU-LIKE SYMPTOMS AND KIDNEY AND LIVER DAMAGE.UNDER HIGH TEMPERATURES,HEXAVALENT CHROMIUM MAY BE PRODUCED,IF IN THE INSOLUBLE FORM,IT IS A CONFIRMED HUMAN CARCINOGEN.(CALIFORNIA PROPOSITION 65).

IF COATED WITH OIL,MAY CAUSE SKIN IRRITATION/DERMATITIS BY CONTACT.WELDING FUME IS LISTED AS A POSSIBLE CARCINOGENIC TO HUMANS.

READ THE ALUMINIUM/ALUMINIUM ALLOYS MATERIAL SAFETY DATA SHEET (MSDS) ON FILE WITH YOUR EMPLOYER BEFORE WORKING WITH THIS MATERIAL.

* If processing or recycling produces particulate,use exhaust ventilation or other controls designed to prevent exposure to workers. Examples of such activities include melting, welding,grinding,abrasive sawing,sanding and polishing.Any activity which abrades the surface of this material can generate airborne particulate.Use appropriate NIOSH approved respiratory protection (P95; P100 for lead with, quantitative fit testing required) if exposures exceed the permissible limits.

* The Occupational Safety and Health Administration (OSHA) have set mandatory limits on occupational exposures.

* Aluminum, in solid form and as contained in finished products presents no special health risk.

* Sold for manufacturing purposes only.This product can be recycled; contact your sales representative.

For additional information, call or write to Copper and Brass Sales,22355 West Eleven Mile Road, Southfield, MI 48033,telephone 248-233-5600, or visit our web site @ www.copperandbrass.com.

INSPECTION CERTIFICATE (EN 10204/3.1)

Page 1 / 2

Certificate No. : 2015120492
Customer : THYSSENKRUPP MATERIALS NA
CBS ELKHART 1015 SAINT JEROME STREET, ST. JOSEPH
MISHAWAKA, IN, 46544, US
Purchase Order No. : 5400276853-R01
Mat No. : ALFLR03209
Alloy : 7075
Batch No. : 1550027038
Cast No. : ZJ77502-1-15-1214
Dimensions : 1.000x48.50x96.50 inch
Master standard : ASTM B209-2014, AMS4045K, AMS-QQ-A-250/12A

Temper : T651
Quantity : 11
Material Type : Plate

TECHNOLOGICAL PROPERTIES

Mechanical properties:

Spec.: ASTM B209-2014, AMS4045K, AMS-QQ-A-250/12A

	Pl-No.	Spec.No.	Rp1.0	Rp0.2	Rm	A4d	Z	Rp/Rm
				Ksi	Ksi	%		
LT Min	-	-	-	68	78	7	-	-
Max	-	-	-	-	-	-	-	-
Act	1	-	-	73.1	83.4	14.2	-	-
Act	1	-	-	74.5	84.4	13.2	-	-
Act	2	-	-	72.6	82.9	11.4	-	-
Act	2	-	-	74.5	84.7	13.8	-	-
Act	3	-	-	72.9	83.2	12.2	-	-
Act	3	-	-	75.0	85.0	13.9	-	-

Chemical Composition in %, Remainder Al

Spec.: ASTM B209-2014, AMS4045K, AMS-QQ-A-250/12A

	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others each	Others total
Min	0.00	0.00	1.20	0.00	2.10	0.18	5.10	0.00	0.00	0.00
Max	0.40	0.50	2.00	0.30	2.90	0.28	6.10	0.20	0.05	0.15
Act	0.041	0.108	1.763	0.005	2.521	0.192	5.733	0.0371	0.0123	0.0327

Other tests

DIMENSIONAL CONTROL: OK
SURFACE CONTROL: OK

DAS
14
9-89 16/07/26

MELTED AND MANUFACTURED IN THE PEOPLE'S REPUBLIC OF CHINA.

CERTIFIED THAT THE WHOLE OF THE SUPPLIES DETAILED HEREON HAVE BEEN INSPECTED, TESTED AND, UNLESS OTHERWISE STATED ABOVE, CONFORM IN ALL RESPECTS WITH THE REQUIREMENTS OF THE

Valid quality management system approvals see: www.aleris.com
QA-CE-02C

Page 1 / 2

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS CA LTD

Del.: 2404642954

CstAr

CstOr 276602

Wgt.: 49 LB

Date 07/12/2016

Thomas Sanchez

INSPECTION CERTIFICATE (EN 10204/3.1)

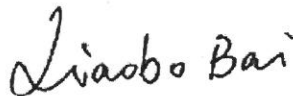
Page 2 / 2

Certificate No. : 2015120492
Customer : THYSSENKRUPP MATERIALS NA
CBS ELKHART 1015 SAINT JEROME STREET, ST. JOSEPH
MISHAWAKA, IN, 46544, US
Purchase Order No. : 5400276853-R01
Mat No. : ALFLR03209
Alloy : 7075 Temper : T651
Batch No. : 1550027038 Quantity : 11
Cast No. : ZJ77502-1-15-1214 Material Type : Plate
Dimensions : 1.000x48.50x96.50 inch
Master standard : ASTM B209-2014, AMS4045K, AMS-QQ-A-250/12A

SPECIFICATION, CONTRACT OR ORDER. WE CONFIRM, THAT QUALITY SYSTEM OF ALERIS ALUMINUM
(ZHENJIANG) CO., LTD. IS IN ACCORDANCE WITH AS 9100C AND ISO 9001 IN THE RELEVANT VALID VERSION
AND CERTIFICATED BY AN ACCREDITED 3RD PARTY.
MATERIAL CONFORMS TO THE REQUIREMENTS OF EUROPEAN UNION DIRECTIVE 2011/65/EU (ROHS).

Quality Assurance, 2015-Dec-23

Valid after signature



Xiaobo Bai

From: ThyssenKrupp Materials NA
Cust. THYSSENKRUPP MATERIALS CA LTD Del.: 2404642954
CstAr CstOr 276602
Wgt.: 49 LB Date 07/12/2016





Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO32945**

Purchase Order Date 7/7/2016

PO Print Date 7/7/2016

Page Number 1 of 2

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

E-MAILED

JUL 07 2016

Contact Name	Buyer	Chantal Lavoie
Vendor Phone 905 669 9444	Customer POID	
Ship To Contact	Customer Tax #	10127-2607
Ship To Phone	Terms	Net 30
Ship Via: VENDOR'S TRUCK	Currency	CAD
Ship Acct:	FOB	FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M7075T6B1.500X1.500	7075 T6 BAR 1.500 x 1.500	7/20/2016		12.00	\$20.42	\$245.00
			Yes 7/20/2016		f		
	MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE						
Line Total:							\$245.00
2	M7075T6B5.000X1.000	7075-T6 BAR 5.000" X 1.000"	7/20/2016		8.00	\$46.88	\$375.00
			Yes 7/20/2016		f		
	MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE						
Line Total:							\$375.00

Sp16715

Note:

7/7/2016



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO32945**

Purchase Order Date 7/7/2016

PO Print Date 7/7/2016

Page Number 2 of 2

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

3	71401-45	PROCUREMENT QUALITY CLAUSES	7/20/2016	1.00	✓	\$0.00	\$0.00
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No

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of materials conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

7/20/2016

Line Total: \$0.00

PO Total: \$620.00

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 2

Change Date: 7/7/2016

Q U O T A T I O N

No: PEC ST-945270

Quoted By:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Quoted To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Quoted Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Trm NET 30 DAYS/NET 30 JOURS Qtd 04Jul16 Qte Ref
Frt PREPAID Via FOB
Tel 613-632-9577 Fax 613-632-1053 Ctc 96294
Slp STAN IVERS (905-532-1350)

Q U O T A T I O N

QT No: PEC ST-945270

Test Certs: Chem-Y Phys-Y 1 Original copies with Shipment, 1 with Invoice

1 ALUMINUM PLATE 7075-T651 1 PCS 33 LBS
1.50" THICK X 1.5000" X 144.0000"
Part No **** 5-8 DAYS A.R.O

<<<----- SPECIFICATIONS ----->>>

Ga Tol + 0.0000 - 0.0000 Pc/Tag 1
WthTol + 0.1250 - 0.0000 Wt/Skd
LthTol + 0.0000 - 0.0000 Ty Pk
MATERIAL 1 PCS @ 245.0000 EA 245.00
ENERGY & CAP SURCHG 25.0000 LOT 25.00

2 ALUMINUM PLATE 7075-T651 1 PCS 48 LBS
1.00" THICK X 5.0000" X 96.0000"
Part No * SAME ETA

<<<----- SPECIFICATIONS ----->>>

Ga Tol + 0.0000 - 0.0000 Pc/Tag 1
WthTol + 0.1250 - 0.0000 Wt/Skd
LthTol + 0.0000 - 0.0000 Ty Pk
MATERIAL 1 PCS @ 375.0000 EA 375.00

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

** REFERENCED ON IT **

Price in effect at time of shipment.

Price based on receipt of total order.

All weights are theoretical.

All orders are subject to credit approval.

**** TEL. 800-926-2600 ****

*** CUSTOMER PICK-UP HOURS ***

*** 9:00 AM TO 4:00 PM ***

Q U O T A T I O N

No: PEC ST-945270

Quoted By:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 905-738-9033

Quoted To: (20115)
 DART AEROSPACE

Quoted Ship To: (1)
 DART AEROSPACE

=====

Q U O T A T I O N

QT No: PEC ST-945270

* WE STOCK STAINLESS STEEL!!!! *
 * PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

 ***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
 ADDED TO EVERY ORDER.***

 *FOR OUR FULL SALES TERMS AND CONDITIONS, PLEASE
 *VISIT OUR WEBSITE: www.copperandbrass.com

 NO CANCELLATIONS ON PROCESSED MATERIAL.

Order Totals:				2 Items	81 LBS

Material	Processing	Freight	Other	Taxes	ORDER AMT
620.00			25.00	83.85	728.85

Taxes: ONHSTS	83.85	0.00		0.00	0.00

MATERIAL RECEIPT INSPECTION FORM

MATERIAL M7075 TL BS.00X1.00
DATE 16/07/26

PO / BATCH NO 32945/135248

MATERIAL CERT REC'D yes
QUANTITY RECEIVED 8
QUANTITY INSPECTED 8
QUANTITY REJECTED _____

THICKNESS ORDERED 5.00 X 1.00
THICKNESS RECEIVED 5.040 X .990
SHEET SIZE ORDERED _____
SHEET SIZE RECEIVED _____

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
CORROSION	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
CORRECT THICKNESS	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
PHOTO REQUIRED	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="radio"/> Y	<input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK
RECORD RESULTS BELOW

	HRC	HRB	DUR A	DUR D
TYPE OF MATERIAL				
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

Testers located in the Quality Office

ENGINEERING SIGNOFF (if required)

QC 18 INSPECTION

INSPECTED BY DAS
14
9-89
DATE 16/07/26

SIGNED OFF BY _____
DATE _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in